



## **Banner DXMR IO-Link Master Add-On Instruction Guide, v4**

### **August 13<sup>th</sup>, 2024**

This document covers the installation and use of an **optional** Add-On Instruction (AOI) for the Logix Designer software package from Rockwell Automation. This AOI handles acyclic (Parameter Data) IO-Link commands from an Allen-Bradley PLC through a Banner IO-Link Master (DXMR90-4K or DXMR110-8K). This AOI has three User Defined Tag data types.

**This IO-Link Master AOI is meant to be used in conjunction with one or more v4 Banner IO-Link Device Parameter Data AOIs.**

#### **Components**

Banner\_DXMR\_IOLM\_Param\_v4.L5X

#### **UDT's Packaged with the AOI**

Banner\_IOLM\_EL\_v4

Banner\_IOLM\_v4

Banner\_IOL\_Port\_v4

#### **NOTE:**

This Banner IO-Link Master AOI is useless on its own.

It is intended to be linked to one or more v4 Banner Device Parameter AOIs to function.

#### **Other AOIs Available Separately**

Banner has AOI files for other brands of IO-Link Master and for controlling a variety of Banner IO-Link devices. Banner also has AOI files for easily handling Banner device Process Data.

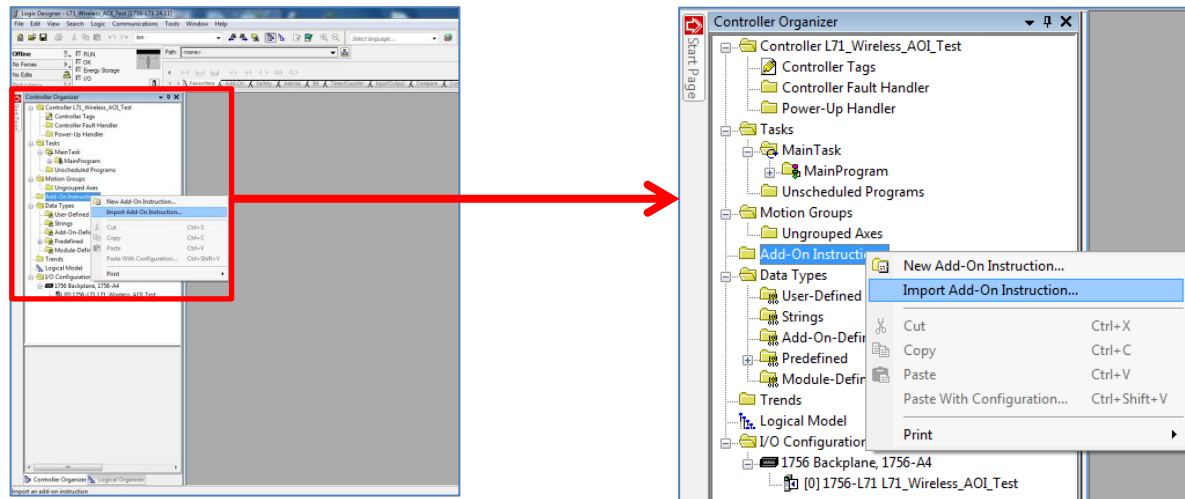
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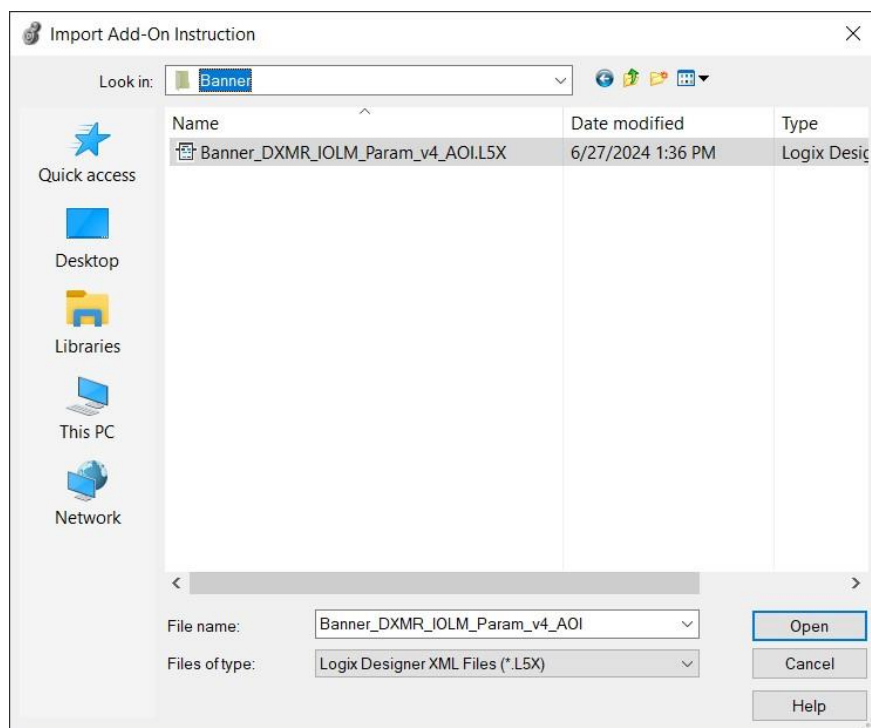
## 1. Installation Process

This section describes how to install the AOI in Logix Designer software.

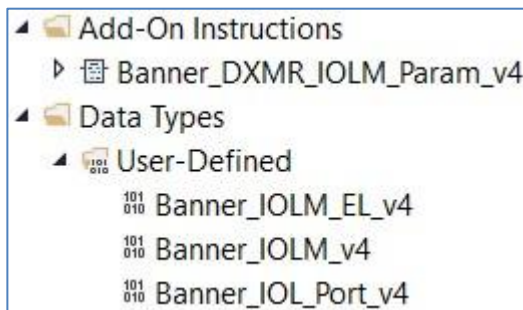
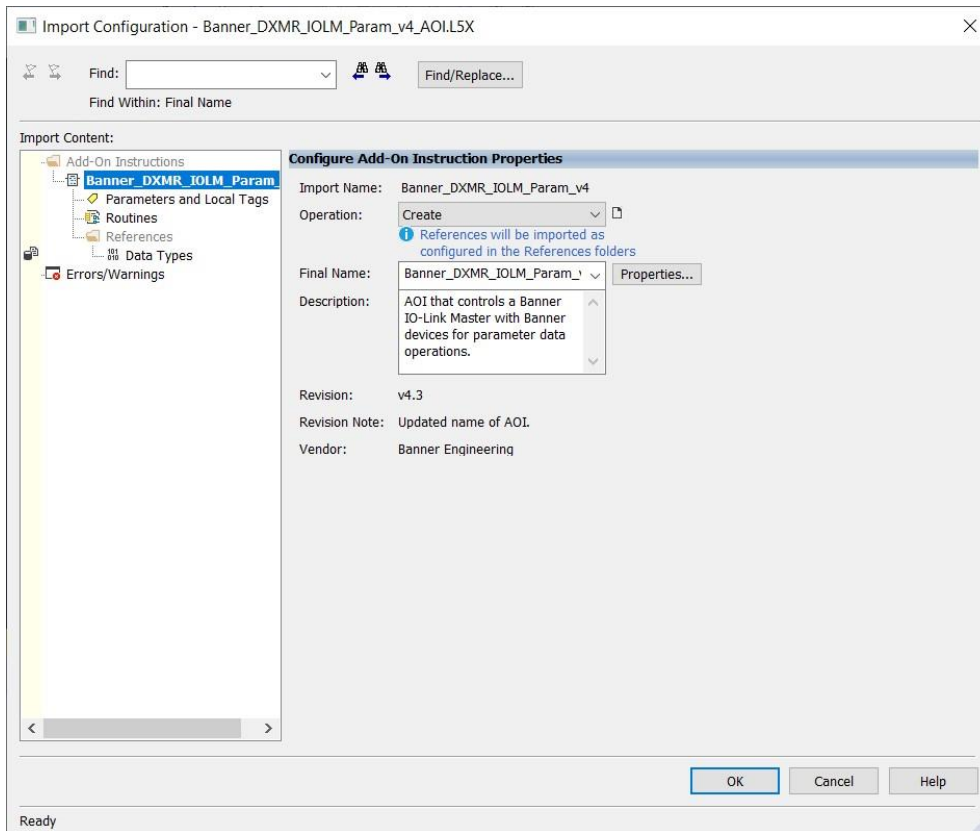
1. Open a project.
2. In the Controller Organizer window, right-click on the Add-On Instruction folder. Select the Import Add-On Instruction option.



3. Navigate to the correct file location and select the AOI to be installed. In this example the "Banner\_DXMR\_IOLM\_Param\_v4\_AOI.L5X" file will be selected. Click the Open button.



4. The Import Configuration window will pop up. The default selection will create all the necessary items for the AOI. Click the OK button to complete the import process.

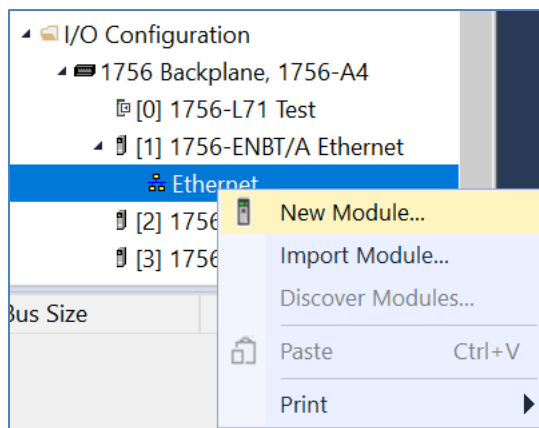


5. The AOI is added to the Controller Organizer window and should look like the picture at left.
6. AOI installation into the Logix Designer software complete.

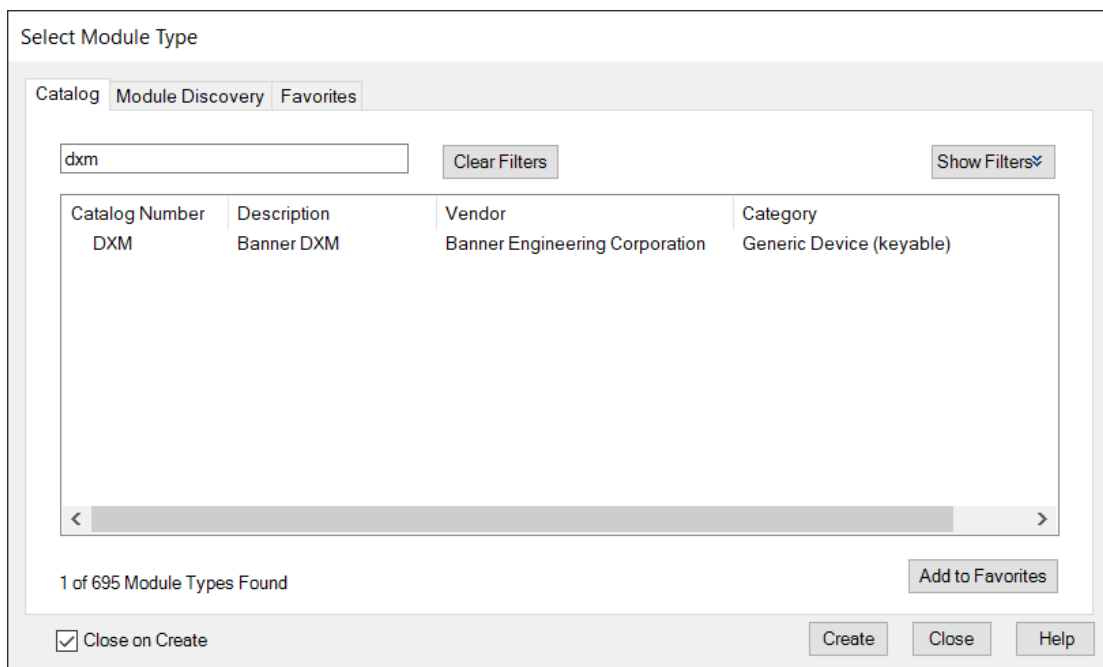
## 2. Configuring the Banner DXMR90 IO-Link Master

Make an EtherNet/IP connection to the Banner IO-Link Master.

1. There are two ways to create a connection to the DXMR90-4K or DXMR110-8K.
  - a. If an EDS will be used go to Step 2.
  - b. If a generic connection will be used go to Step 3.
2. EDS setup instructions.
  - a. Create an Ethernet communications module for the Banner DXMR IO-Link Master device.



- b. The “Select Module Type” window will pop up.
  - i. Search DXM.



- c. Select “DXM” option.
- d. The “New Module” window will open.

The screenshot shows the 'New Module' dialog box with the following details:

- General Tab:**
  - Type: DXM Banner DXM
  - Vendor: Banner Engineering Corporation
  - Parent: Ethernet
  - Name: IOLM1
  - Description: (Empty text area)
- Ethernet Address:**
  - Private Network: 192.168.1. (disabled)
  - IP Address: 192.168.0.1 (selected)
  - Host Name: (Empty text field)
- Module Definition:**
  - Revision: 2.022
  - Electronic Keying: Compatible Module
  - Connections: DXM Assemblies

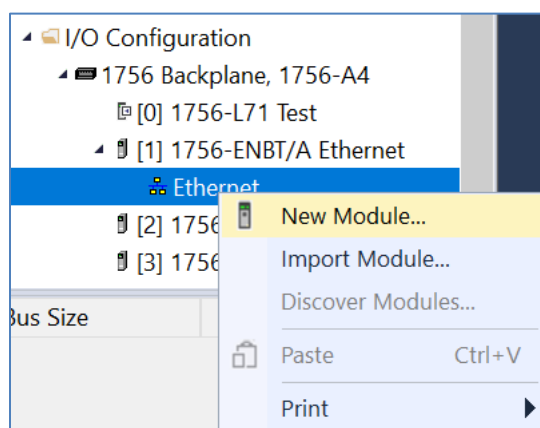
Buttons: OK, Cancel, Help

Status: Creating

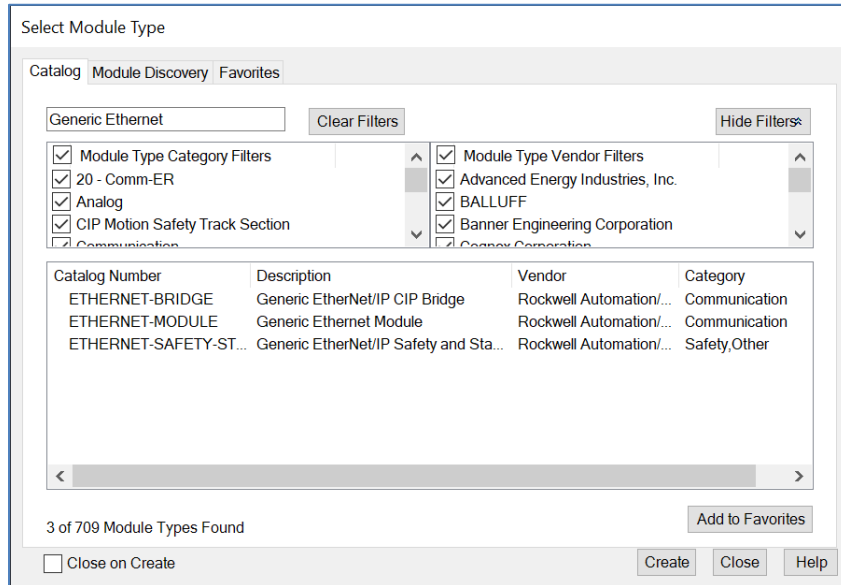
- e. Enter the Name of the unit and an IP Address.
- f. The data is defaulted as SINT. This is the data type that is used for a DXMR.
- g. EDS setup is complete.

### 3. Generic Ethernet Module Setup.

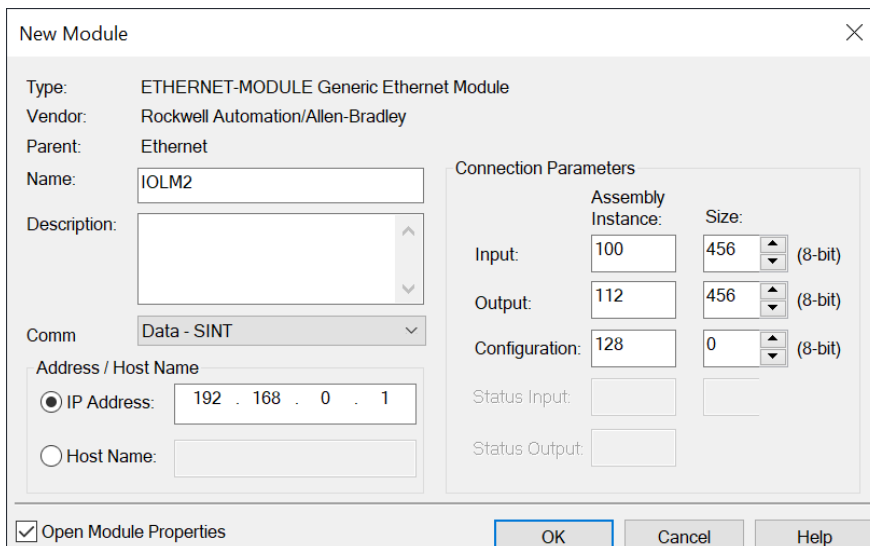
- a. Create an Ethernet communications module for the Banner DXMR IO-Link Master.



- b. The “Select Module Type” window will pop up. Search for Generic Ethernet.

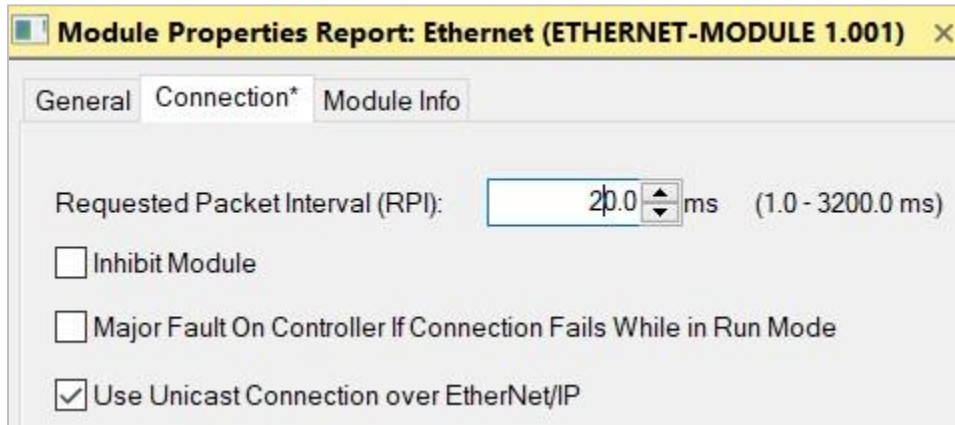


- c. Select the “Ethernet-Module” option.  
 d. The “New Module” window will open.  
 e. Make the following changes.  
     i. Change the Comm type from Data – DINT to Data – SINT.  
     ii. Name the unit. (The example uses IOLM2).  
     iii. Connection Parameters are Input 100 and size 456, Output 112 and size of 456, and Configuration 128 and size 0.  
     iv. Enter the IP Address of the DXMR90-4K (192.168.0.1 was used in this example).  
     v. Press the OK button to finalize the changes.



- f. The “Module Properties Report” window will pop up.

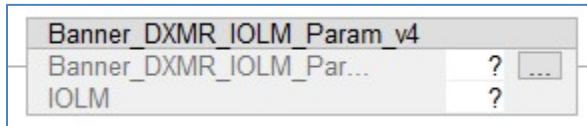
- g. If the Connection tab is not active, press it to activate it.
- h. The RPI (Requested Packet Interval) should be set to 20. This number may need to be increased depending on the unit's operation in the system.
- i. Press OK to finalize the settings.



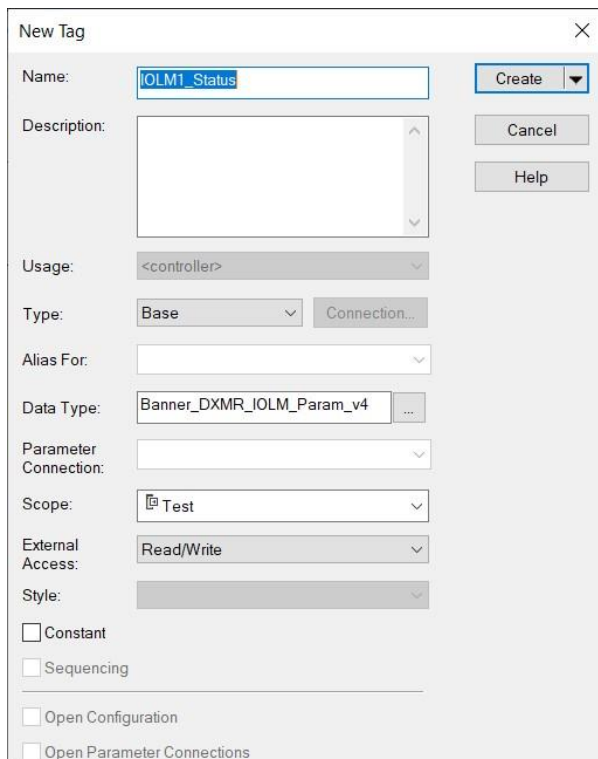


### 3. Configuring the Banner IO-Link Master AOI

1. Add the “Banner\_DXMR90\_IOLM\_v4” AOI to your ladder logic program. For each of the question marks shown in the instruction we need to create and link a new tag array. The AOI includes a new type of User Defined Tag (UDT): a custom array of tags meant specifically for this AOI.



2. In the AOI, right-click on the question mark on the line labeled “Banner\_DXMR\_IOLM\_Param\_v4”. Click New Tag. In this example, we’ll use the name “IOLM1\_Status”. The example naming convention accounts for this being the #1 IO-Link Master in our program. More masters could be named IOLM2, IOLM3, etc.



The “EnableIn” and “EnableOut” variables are ladder logic rung status bits automatically added to all AOIs.

3. Now create a new tag array for the “IOLM” line in the AOI. Here we used the name “IOLM1”. The tags created here will serve as linkages between the IO-Link Master AOI and the connected Banner device AOI(s). This group of tags also controls the flow of information to and from the master, ensuring that all sensors get a chance to read and write in an orderly fashion.

New Tag

Name:

IOLM1

Create

Description:

Cancel

Usage:

<controller>

Help

Type:

Base

Connection...

Alias For:

Data Type:

Banner\_IOLM\_v4

...

Parameter Connection:

Scope:

Test

External Access:

Read/Write

Style:

☐ Constant

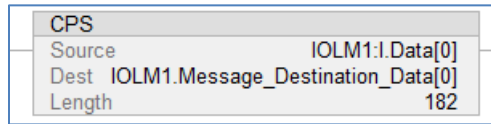
☐ Sequencing

☐ Open Configuration

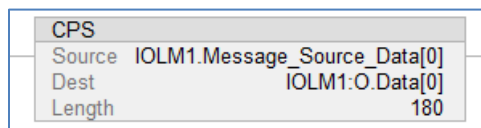
☐ Open Parameter Connections

⌵ IOLM1	{...}
▸ IOLM1.Message_Source_Data	{...}
▸ IOLM1.Message_Destination_Data	{...}
▸ IOLM1.Error_Log	{...}
IOLM1.Error_Write_Retry	0
▸ IOLM1.Num_Error_MSGS	0
IOLM1.IO_Link_Master_Busy	0
IOLM1.AOI_Reset	0
▸ IOLM1.Port_Data	{...}
IOLM1.Halt_Operation	0
IOLM1.AOI_Halted	0

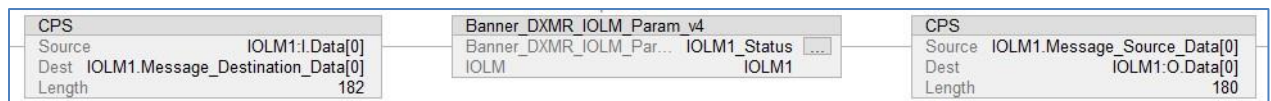
4. Now add a CPS (Copy Synchronous File) or COP (Copy File) command before and after the AOI. In the below example CPS will be used.
5. The CPS at the start will need to take the input tag and link it to the IOLM2 Message Destination Data tag. The Length is set to a value of 182.



6. The CPS at the end will take the IOLM1 Message Source Data tag and link it to the output tag. The Length is set to a value of 180.



7. The completed line should look like the below image.



8. AOI configuration complete.

## 4. Linking the Master AOI to Device AOIs

Select and install one or more Banner device AOIs. The device AOIs then need to be linked to this IO-Link Master AOI to provide control over IO-Link settings. See the relevant Banner IO-Link device AOI documents for more information.

Set "IOLM1.Port\_Data.Port\_Controlled" bits to 1 for every port on the IO-Link Master with a connected Banner device and its corresponding Device Parameter Data AOI. In the example below, a single Banner device is connected to port 1. The specific bit used here matches the port's label on the IO-Link Master. Some masters start with port 0, some start with port 1, depending on manufacturer. Save the program to store these changes in the database.

▲ IOLM1.Port_Data	{...}
▲ IOLM1.Port_Data.Port_Controlled	2
IOLM1.Port_Data.Port_Controlled.0	0
IOLM1.Port_Data.Port_Controlled.1	1
IOLM1.Port_Data.Port_Controlled.2	0
IOLM1.Port_Data.Port_Controlled.3	0
IOLM1.Port_Data.Port_Controlled.4	0
IOLM1.Port_Data.Port_Controlled.5	0
IOLM1.Port_Data.Port_Controlled.6	0
IOLM1.Port_Data.Port_Controlled.7	0
IOLM1.Port_Data.Port_Controlled.8	0

## 5. Using the Paired IO-Link Master and Device Parameter Data AOIs

The goal is to make the Banner device's IO-Link Index and Subindex values appear in PLC tag arrays as if it were an EtherNet/IP-speaking device. Reading from and writing to the Banner IO-Link device becomes as easy as changing tag values in the PLC. All the complicated work of translating from EtherNet/IP to IO-Link is handled automatically, behind the scenes.

When the program is downloaded to the PLC and the PLC goes into run mode, the IO-Link Master AOI performs a global read for each connected Banner device AOI. The Banner device AOI then creates an archive copy of all writeable parameters for that device. This archive is used to determine whether one of the writeable data tags has been changed. If so, the AOI automatically triggers the process of acyclic writing, using correctly formatted CIP generic message commands.

There are two methods for acyclic reading of Banner device Index and Subindex values.

1. The initial global read, as requested by the IO-Link Master AOI after the PLC program is downloaded and run.
2. Manually via the "Command" variable found in every Device Parameter Data AOI. The "Command" register can be used to force one-time read or write actions, as described in Appendix A of any Banner Device Parameter AOI guide.

Acyclic writes to the IO-Link device are handled by simply changing the relevant tag values in the device's "Write\_Data" tag array.

Appendix A                      Error Handling & AOI Resets

Whenever an error related to the read or write Message Commands buried inside the AOI occurs, the “Num\_Error\_MSGS” variable will increment by 1.

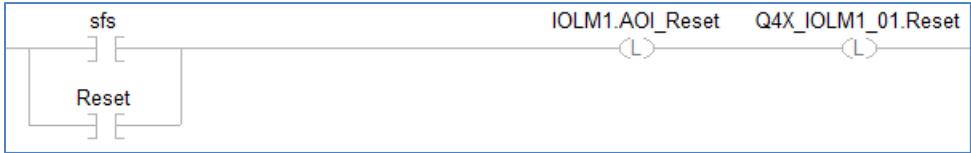
The specific error information will be stored in the “Error\_Log” array. This array includes space for 10 errors. Each entry records whether the error occurred on a read (0) or write (1) attempt and which port on the IO-Link Master and Index on the IO-Link Device were involved. Once the error is logged, the AOI moves on to the next task. An example of an Error\_Log entry is shown below, where an IO-Link Master AOI failed to write to Index 60 on the IO-Link device connected to port 1.

▲ IOLM1.Error_Log	{...}
▲ IOLM1.Error_Log[0]	{...}
▶ IOLM1.Error_Log[0].RW	1
▶ IOLM1.Error_Log[0].Port	1
▶ IOLM1.Error_Log[0].Index	60

Potential causes for errors include incorrect setup of the Device or Master AOI (wrong port number for device, wrong Port\_Controlled array for master, or incorrect settings for the Master message commands), having the sensor physically connected to the incorrect port on the Master, or having no power to the IO-Link Master.

The “AOI\_Reset” variable is used to restart the AOI from scratch. To initiate this reset, write a “1” to this register. The reset will occur, then turn the variable back to “0” automatically.

Best practices suggest adding a rung to your ladder logic program that resets all IO-Link Master and Device Parameter AOIs on the first scan. The example below shows one IO-Link Master, called IOLM4, and one connected Q5X having their respective AOIs being reset in this way.



## Appendix B                      Halt AOI Operation

At times it may be desirable to halt the IO-Link Master AOI. This is especially true if you are using AOIs made by other manufacturers, particularly those made by the manufacturer of the IO-Link Master itself. The “Halt\_Operation” variable can be used to stop the action of the Banner IO-Link Master AOI, allowing other AOIs to function correctly. When the other AOIs are done, the Banner IO-Link Master AOI can be reactivated.

▾ IOLM1	{...}
▸ IOLM1.Message_Source_Data	{...}
▸ IOLM1.Message_Destination_Data	{...}
▸ IOLM1.Error_Log	{...}
IOLM1.Error_Write_Retry	0
▸ IOLM1.Num_Error_MSGS	0
IOLM1.IO_Link_Master_Busy	0
IOLM1.AOI_Reset	0
▸ IOLM1.Port_Data	{...}
IOLM1.Halt_Operation	0
IOLM1.AOI_Halted	0